



Saudi Specialized Products Company

LABORATORY QA/QC
DEPARTMENT

Subject: Lamination Condition for Wahaj Ultra -Fast Cure
grade (Wahaj UFC)

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Lamination Condition:

1) Fast Cure EVA (RCO3 , RCT3) .

Temperature (°C)	Vacuum Time (Sec)	Lamination time (Sec)
142	240	600

2) DCTR Fast Cure EVA (UFC) .

Temperature (°C)	Vacuum Time (Sec)	Lamination time (Sec)
145	240	350

